

March, 2013

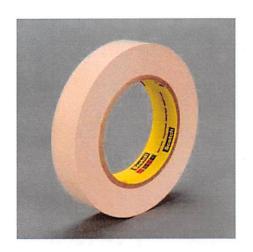
3M™ Scotch® Flatback Masking Tape 250

Product Description

Scotch® Flatback Masking Tape 250 is used for bundling and holding applications where a stronger paper backing is needed.

Product Features

- Aggressive rubber adhesive provides instant adhesion to a wide variety of surfaces.
- The treated flat stock backing has good tensile strength to resist breakage.
- Special backsize treatment provides easy to use controlled unwind.
- Not recommended for outdoor exposure as it may become difficult to remove.



Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Typical Physical Properties

Property	Values		Method
Color	Tan		
Total Tape Thickness	0.15 mm	6 mil	ASTM D3652
Backing	Flat Stock Paper		
Adhesive	Rubber		

Typical Performance Characteristics

Property	Values		Method	Substrate
Peel Adhesion	8.5 N/cm	78 oz/in	ASTM D3330	Stainless Steel
Tensile Strength	103 N/cm	944 oz/in	ASTM D3759	
Elongation at Break	4 %		ASTM D3759	
Temperature Use Range	Removes cleanly after 30 minutes up to 52 °C	Removes cleanly after 30 minutes up to 125 °F		

Available Sizes

Property	Values	
Standard Roll Length	54.8 m	60 yd

Handling/Application Information

Application Ideas

- Holding, bundling and wrapping applications for a wide variety of materials where a stronger paper backing is needed.
- Scotch® Flatback Masking Tape 250 can be certified to meet ASTM D 6123 / D 6123M-97.
- PPP-T42C Type II and CID-A-A-883B are obsolete standards which have been replaced by ASTM D 6123 / D 6123M-97.
- 3M no longer qualifies Scotch® Flatback Masking Tape 250 to meet the inactive specification MIL-F-18264D.
- Scotch® Flatback Masking Tape 250 has been used to conduct testing according to ASTM D-3359; however, this test method does not endorse or suggest that any particular tape must be used.

Storage and Shelf Life

Store under normal conditions of 70°F (21°C) and 50% R.H. in the original carton. To obtain best performance, use within 18 months from date of manufacture.

Trademarks

Scotch is a registered trademark of 3M.

References

- 1. 3m.com Product Page
 - Url: http://www.3m.com/3M/en_US/company-us/all-3m-products/~/Scotch-Flatback-Masking-Tape-250? N=5002385+3293193839&rt=rud
- 2. Safety Data Sheet
 - Url: https://www.3m.com/3M/en_US/company-us/SDS-search/results/?gsaAction=msdsSRA&msdsLocale=en_US&co=ptn&q=250

ISO Statement

This Industrial Adhesives and Tapes Division product was manufactured under a 3M quality system registered to ISO 9001 standards.

3M™ Scotch® Flatback Masking Tape 250

Technical Information

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