# Double Sided PVC Tape—D4085

## **Specification Sheet**

#### **Description**

Acrylic adhesive coated on both sides, un-plasticized PVC film, mustard color 60# (90g/m<sup>2</sup>) glassine release paper liner. High peel adhesion and high grab tack, secure bonding. Good resistance to solvent, chemical, UV and heat. Excellent performance of anti-plasticizer migration.

#### **Applications**

Permanent bonding result to most substrates, such as Wood, Glass, Cement & Plastic. Fixing to the decorative trim, such as PVC profile for furniture industry. Ideal for mounting nameplates, trophy, luggage tags and labels.

#### **Technical Properties**

•	Thickness	8.5 MIL (0.21 +/-0.01mm)	
•	Loop Tack	123 oz/inch (3.5 kg/25mm)	
•	Peel Adhesion	PSTC-3	84 oz./inch 1 kg/25mm
•	Shear Strength	PSTC-7	Over 24 hours with 1 kg loading on 25 mm x 25 mm at 80° C
•	Heat Resistance	Over 24 hours with 0.5 kg loading on 25 mm x 25 mm at 80° C	
•	Application Temp	-4° F ~ 194° F (-20° C ~ 120° C)	
•	Service Temp	-22° C ~ 212° F (-30° C ~ 120° C)	



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